

Water Application

















Table of Contents Water Application

	362 364	General Information Product Overview with Plug Profiles
↓	366 368 369	Quick Connect Couplings and Spray Nozzles Product Information Quick Connect Couplings (WaterProfi by LUDECKE®) Series WPN DN 9 Spray Nozzles (WaterProfi by LUDECKE®) Series WSD DN 9
1	370 372	Wand Nozzle Product Information Wand Nozzle (WaterProfi by LUDECKE®)
T	374 376 377	Claw Couplings and Spray Nozzles Product Information Claw Couplings (WaterProfi by LUDECKE®) Spray Nozzles (WaterProfi by LUDECKE®)
	378 379	Claw Couplings for Drinking Water Applications Product Information GEKA plus Claw Couplings for Drinking Water Applications
	380 381	Claw Couplings for Strict Hygiene Requirements Product Information GEKA plus Claw Couplings for Strict Hygiene Requirements

Table of Contents **Water Application**

Accessories	
Product Information	382
Swivel Transmissions	383
Hose Screw Type Fittings	383
Fittings and Ball Valve Taps	384
Return Valves and Check Foot Valves with Strainer	385
Thread Stems with Male Thread and Hose Squeeze Nut Ferrule	385
Hose Clamps	386
Double-Ear Hose Clips	386
High-Performance Hose Clips made of Steel	387
High-Performance Hose Clips made of Stainless Steel	388
Ferrules for Low Pressure Hose Lines	389
Hand-Operated Assembly Machine	389







A Superior Product Range for Water Supply



The WaterProfi by **LUDECKE®** series offers high-end and durable fittings for various water applications.

Whether for private or commercial gardening, landscaping, agriculture, food industry, for cleaning or supply services at industrial workplaces or for drinking water applications — we provide the right product for any need.

All parts are compatible with standard plug profiles and coupling systems and can be combined as desired.

Advantages:

- High-end and extremely robust materials
- Absolutely leakage-proof and durable
- Simple and intuitive to use
- Different sizes, connection and valve types
- Compatible with standard plug profiles and coupling systems



Broad Range

The WaterProfi by **LUDECKE**® water fittings are available in different sizes and versions.

To further improve handling, the quick connect couplings have been thoroughly revised and optimised.

With regards to claw couplings, we offer the classic WaterProfi version as well as couplings for drinking water applications and strict hygiene requirements.

In addition to quick connect and claw couplings, the **LUDECKE** water range includes a technically sophisticated wand nozzle. It ensures simple and professional watering of large areas and guarantees enormous flexibility thanks to its modular design.

Specially adapted accessories complete our range.







Materials

Brass (Plain/ Nickel-Plated)

Most of the **LUDECKE** water fittings consist of brass MS 58 (machining brass). It is a very sturdy material which guarantees high durability and is perfectly suited for galvanization (nickel, chrome).

Seals

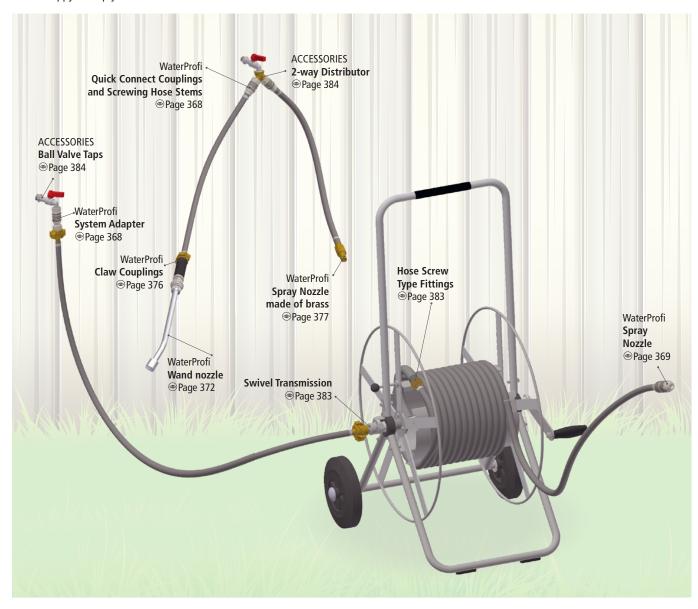
Depending on the requirement **LUDECKE** offers various types of sealings made of NBR, FKM and EPDM.

Chromium Steel (Similar to Stainless Steel 1.4401)

Chrome steel/ stainless steel is recommended for applications with specific hygiene regulations. This material has a special degree of purity and is suitable for the production of long-lasting and lowmaintenance products.

Maximum Flexibility with Perfectly Matching Components

The WaterProfi by LUDECKE® range allows to set up a customised and flexible water system for various applications and can be easily extended. We are happy to help you find a tailored solution.



Overview of Fittings for Water Application





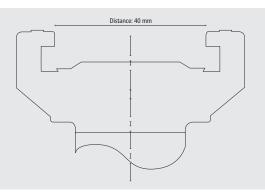
Series



Claw Couplings















Materials:
Body:
Sleeve:
Valve body:
Valve:
Springs:
Balls:
Seals:
Plug:
Max. Working Pressure:
Temperature:
Thread types:
Type of valve:
Operation:
Miscellaneous:
Page:

MS 58 nickel-plated
MS 58 nickel-plated
MS 58 nickel-plated
MS 58 nickel-plated
Spring Steel 1.4310
Stainless Steel 1.4034
NBR/ HNBR
MS 58 nickel-plated
PN 16 bar
up to +95°C
ISO 228
single/ straight-through
One-Hand
-
368

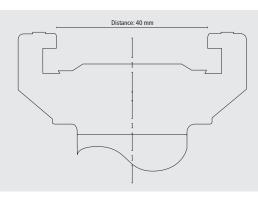
Brass CW617N
-
-
-
-
-
EPDM
-
PN 25 bar
up to +95°C
ISO 228
straight-through
One-Hand
-
376

Claw Couplings for Drinking Water Applications

Claw Couplings for Strict Hygiene Requirements

Swivel Transmissions

Hose Screw Type Fittings

















Brass CW617N
-
-
-
-
-
NBR
-
PN 40 bar
-5°C – +100°C
ISO 228
straight-through
Two-Hands
DIN 50930/6, DIN 17660, DVGW W270, KTW approval according to D2
379

Chromium Steel similar to Stainless Steel 1.4401
-
-
-
FKM
-
PN 40 bar
-5°C – +100°C
ISO 228
straight-through
Two-Hands
-
381

MS 58 nickel-plated
-
-
-
-
-
EPDM
-
PN 10 bar
up to +95°C
ISO 228
straight-through
Two-Hands
Connection straight/ 90°
202

MS 58 plain/ nickel-plated
-
-
-
-
-
EPDM
-
PN 10 bar
up to +95°C
ISO 228
straight-through
Two-Hands
-
383

Quick Connect Couplings and Spray Nozzles



The WaterProfi by **LUDECKE®** quick connect couplings are entirely made of nickel-plated brass. This makes them more robust and wear-resistant compared to similar plastic couplings.

To guarantee enhanced usability, the quick connect couplings have been thoroughly optimised.

For example, the new compact version is now very light in weight. The ball shut-off further improves one-hand operation and greatly facilitates your job. The smooth surfaces avoid dirt from collecting and are easy to clean.

All quick connect couplings can be combined with the WaterProfi by **LUDECKE®** spray nozzle and wand nozzle.

Advantages:

- High-quality materials
- Robust, absolutely leakage-proof and durable
- Easy to couple
- Compact size and ergonomic sleeve outline
- Smooth surfaces to prevent dirt from collecting
- Wide pressure range and high flow rates
- Compatible with standard plug profiles
- Different sizes, connection and valves types

Excellent Quality for Trouble-Free Use

The quick connect couplings are ideally suited for water pipes in industrial applications, trades, gardening, landscaping or private households. Due to their one hand operation, they can be used especially in areas which require a quick and flexible way of working.



Connected in Seconds

To connect, push the plug into the coupling. The locking sleeve automatically slides towards the plug and engages.



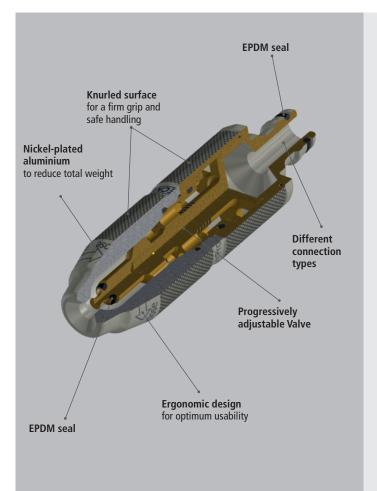




To disconnect, use one hand to hold the plug firmly. With your other hand push back the locking sleeve and pull the plug from the coupling. After disconnecting, the locking sleeve automatically slides back into its original position (when using non-valved couplings, shut off the media supply before disconnecting).

WaterProfi Spray Nozzle

The WaterProfi by LUDECKE® spray nozzle is characterised by its innovative design and sophisticated technical features. The front part of the nozzle is made of nickel-plated aluminium to minimize weight. All other parts are made of brass. At the nozzle orifice, an additional sealing ring prevents leakages. The knurled sleeve allows for a firm grip which enables safe handling even in wet conditions.





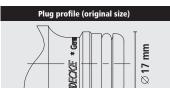
The water jet can be easily adjusted or turned off by turning the front part of the nozzle without increasing the nozzle length. Thanks to the perfect interaction between the valve spindle and the inner geometrics of nozzle and nozzle valve the WaterProfi Spray Nozzle enables a fine-tuned flow control from mist to full water jet.



Quick Connect Couplings

Series WPN made of Brass nickel-plated

DN 9



- One-hand guick connect couplings made of brass MS 58 nickel-plated
- Easy to couple, wide pressure range, leakage-proof, durable, robust, safe and reliable
- · Compact size and ergonomic sleeve outline for perfect usability
- High flow rates due to optimised passage
- Spray nozzle: water flow can be turned off, flow control from mist to full water jet
- Compatible with standard plug profiles
- Optional with straight-through or shut-off valves
- Universal one-hand quick connect coupling for water pipes in industrial applications, trades, landscaping, gardening or private household

Materials

- Body, sleeve, valve body, valve, plug: Brass MS 58 nickel-plated
- Balls: Stainless steel 1.4034
- Springs: Spring steel 1.4310
- Seals: NBR/ HNBR

- Claw: Brass CW617N
- Spray nozzle: Aluminium/ Brass MS 58 nickel-plated

Max. Working Pressure Temperatu		DN	Thread	Operation	Type of valve	Media	\$
PN 16 bar	up to +95°C	9	ISO 228	One-hand	single/ straight-through	Water	5



Couplings with hose barb								
Hose connection	L	D	L1	Weight	Type No. w/o valve	Type No. w. valve		
Hose i.D. 13	64	28	22.5	111	WPN 13 T	WPN 13 TAB		
Hose i.D. 16	64	28	22.5	115	WPN 16 T	WPN 16 TAB		
Hose i.D. 19	64	28	22.5	128	WPN 19 T	WPN 19 TAB		
Hose i.D. 25	64	28	22.5	135	WPN 25 T	WPN 25 TAB		



Couplings with female thread									
Thread connection	L	SW	D	L1	Weight	Type No. w/o valve	Type No. w. valve		
G 1/2 f	53	24	28	10	125	WPN 12 I	WPN 12 IAB		
G 3/4 f	53	30	28	10	131	WPN 34 I	WPN 34 IAB		



Couplings with male thread								
Thread connection	L	SW	D	L1	Weight	Type No. w/o valve	Type No. w. valve	
G 1/2 m	58	24	28	10	130	WPN 12 A	WPN 12 AAB	
G 3/4 m	58	30	28	10	130	WPN 34 A	WPN 34 AAB	



Couplings with hose squeeze nut								
Hose connection	L	D	L1	Weight	Type No. w/o valve	Type No. w. valve		
Hose 13x3	58	28	18	140	WPN 13 TQ	WPN 13 TQAB		
Hose 19x4	58	28	18	174	WPN 19 TQ	WPN 19 TQAB		



Screwing hose s	Screwing hose stems (for combination with WaterProfi couplings with female thread)								
Thread connectio	n Hose connect.	L	L1	L2	Passage	Weight	Type No.		
G 3/4 m	Hose i.D. 13	31	22.5	9	10	30	WPN 13 GT		
G 3/4 m	Hose i.D. 16	31	22.5	9	13	31	WPN 16 GT		
G 3/4 m	Hose i.D. 19	31	22.5	9	15	40	WPN 19 GT		
G 3/4 m	Hose i.D. 25	31	22.5	9	19	48	WPN 25 GT		





System Adapter Claw Coupling - Quick Connect Coupling							
Connection	L	В	Weight	Type No.			
WaterProfi Claw Coupling - Coupling WPN DN 9	73	54.2	254	WPNK-WPA			
WaterProfi Claw Coupling - Plug WPN DN 9	59.5	54.2	160	WPNS-WPA			





Quick Connect Couplings

made of Brass nickel-plated Series WPN

DN 9

Plugs with hose barl	b						
Hose connection	L	D	L1	L2	Weight	Type No.	
Hose i.D. 13	49	24	22.5	24	51	WPN 13 S	
Hose i.D. 16	49	24	22.5	24	44	WPN 16 S	
Hose i.D. 19	49	24	22.5	24	51	WPN 19 S	
Hose i.D. 25	49	27	22.5	24	69	WPN 25 S	



Plugs with female thr	Plugs with female thread (with female thread sealing ring)									
Thread connection	L	SW	L1	L2	Weight	Type No.				
G 1/2 f	38	27	10	24	70	WPN 12 NI				
G 3/4 f	38	30	10	24	68	WPN 34 NI				
G 1 f	38	36	10	24	77	WPN 10 NI				



Plugs with male thread								
Thread connection	L	SW	L1	L2	Weight	Type No.		
G 1/2 m	40	24	10	24	55	WPN 12 NA		
G 3/4 m	41	30	10.5	24	76	WPN 34 NA		



Plugs with hose squeeze nut								
Hose connection	L	SW	L1	L2	Weight	Type No.		
Hose 13x3	48	19	12	24	103	WPN 13 SQ		
Hose 19x4	51	19	12.5	24	121	WPN 19 SQ		



System Adapter						
Connection	L	D	L1	L2	Weight	Type No.
DN 9 - DN 9	52	24	24	24	70	WPNA

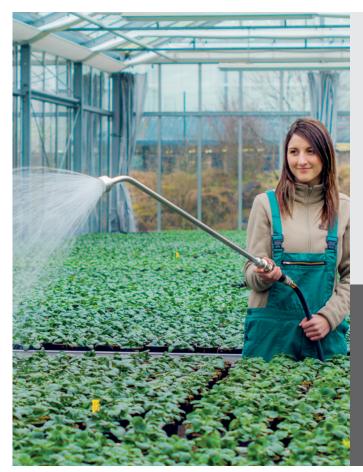


Spray Nozzle with p	Spray Nozzle with plug-/hose connection/-male thread								
Connection	L	D	L1	Passage		Weight	Type No.		
Plug WaterProfi	118	33	24	6.5	1	308	WSD-S		
Hose i.D. 13	126	33	32	6.5	1	302	WSD 13 T		
Hose i.D. 16	126	33	32	6.5	1	303	WSD 16 T		
Hose i.D. 19	126	33	32	6.5	1	312	WSD 19 T		
Hose i.D. 25	126	33	32	6.5	1	328	WSD 25 T		
G 1/2 m	106	33	12	6.5	1	297	WSD 12 A		





Wand Nozzle



In nurseries, commercial landscaping or private gardens: in these areas, products are required which enable easy and thorough watering of beds and green areas.

At the same time, working should be created as simple as possible.

This is what the WaterProfi by **LUDECKE**® wand nozzle offers: targeted and extensive watering with minimal effort and maximal comfort.

Thanks to its modular design, the wand nozzle can easily be customised. For this purpose, different spray heads, tube lengths and connection types are available. The handle made of soft PVC neutralises temperature fluctuations making gloves unnecessary. Due to its comfortable surface material and ergonomic design, the wand nozzle is comfortable to hold even after long use.

Sophisticated dispensing system using slide valve technology

The highlight of the WaterProfi by LUDECKE® wand nozzle is the slide valve technology. This means the waterjet can be adjusted smoothly by simply sliding the sleeve on the handle. The sleeve remains at the set position and relieves your hand during continuous spraying.

Convincing Performance

High-quality

- Robust and durable wand nozzle providing high range
- Sophisticated technology of the handle (slide valve technology)

Ergonomic

- Handle made of soft PVC (pearl structure): The Wand Nozzle is comfortable to hold and neutralizes temperature fluctuations (when cold or hot water passes through)
- Light weight for extended and comfortable use

Flexible

- Interchangeable components
- Connecting types compatible with standard plug profiles and coupling systems

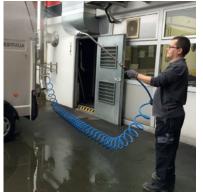
High-Quality Components



Highly Versatile

The WaterProfi by **LUDECKE®** wand nozzle is highly versatile and adjusted to different needs.









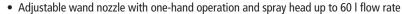
Wand Nozzle











- Sophisticated dispensing system using slide valve technology
- Various spray heads, tube lengths and connectors
- Soft and comfortable handle
- Sieve in handle protects against dirt
- For commercial landscaping and private gardens, tree nurseries, etc.

- Body: Brass MS 58 and aluminium galvanic nickel-plated
- Slide valve: Brass galvanic nickel-plated
- Casting tube, spray head: Aluminium
- Seals: FKM
- Handle: Soft PVC

- Plug: Brass MS 58 nickel-plated
- Claw coupling: Brass CW617N

Max. Working Pressure	Temperature	Thread	Media	9
PN 16 bar	up to +95°C	ISO 228	Water	1

Wand Nozzle with fo	emale thre	ad G 3/4"- IS	0 228		
Thread connection	L	D	L1	Ø Bores	Type No.
G 3/4 f	600	30	400	1.0	GG 403010 34I
G 3/4 f	800	30	600	1.0	GG 603010 34I
G 3/4 f	1100	30	900	1.0	GG 903010 34I
Thread connection	L	D	L1	Ø Bores	Type No.
G 3/4 f	600	52	400	0.7	GG 405207 34I
G 3/4 f	800	52	600	0.7	GG 605207 34I
G 3/4 f	1100	52	900	0.7	GG 905207 34I
Thread connection	L	D	L1	Ø Bores	Type No.
G 3/4 f	600	52	400	1.0	GG 405210 34I
G 3/4 f	800	52	600	1.0	GG 605210 34I
G 3/4 f	1100	52	900	1.0	GG 905210 34I
Slide valve can be regre	eased if nece	ssary			



Wand Name a with	Class Casselli				
Wand Nozzle with	Claw Coupill	9			
Connection	L	D	L1	Ø Bores	Type No.
Claw Coupling	600	30	400	1.0	GG 403010 GKA
Claw Coupling	800	30	600	1.0	GG 603010 GKA
Claw Coupling	1100	30	900	1.0	GG 903010 GKA
Connection	L	D	L1	Ø Bores	Type No.
Claw Coupling	600	52	400	0.7	GG 405207 GKA
Claw Coupling	800	52	600	0.7	GG 605207 GKA
Claw Coupling	1100	52	900	0.7	GG 905207 GKA
Connection	L	D	L1	Ø Bores	Type No.
Claw Coupling	600	52	400	1.0	GG 405210 GKA
Claw Coupling	800	52	600	1.0	GG 605210 GKA
Claw Coupling	1100	52	900	1.0	GG 905210 GKA
Slide valve can be reg	greased if neces	ssary			



Wand Nozzle with Plug WPN DN 9												
Connection	L	D	L1	Ø Bores	Type No.							
Plug WPN DN 9	600	30	400	1.0	GG 403010 WS							
Plug WPN DN 9	800	30	600	1.0	GG 603010 WS							
Plug WPN DN 9	1100	30	900	1.0	GG 903010 WS							
Connection	L	D	L1	Ø Bores	Type No.							
Plug WPN DN 9	600	52	400	0.7	GG 405207 WS							
Plug WPN DN 9	800	52	600	0.7	GG 605207 WS							
Plug WPN DN 9	1100	52	900	0.7	GG 905207 WS							
Connection	L	D	L1	Ø Bores	Type No.							
Plug WPN DN 9	600	52	400	1.0	GG 405210 WS							
Plug WPN DN 9	800	52	600	1.0	GG 605210 WS							
Plug WPN DN 9	1100	52	900	1.0	GG 905210 WS							
Slide valve can be regrea	ased if necessary											

Wand Nozzle





Handle with slide valve for Wand Nozzle											
Thread connection	L	D	L1	L2	\$	Weight	Type No.				
G 3/4 f - G 3/4 m	182	40	8	22	1	348	GG HS				
Slide valve can be regreased if necessary											



Spray Head - small version											
Thread connection	L	D	Ø Bores	9	Weight	Type No.					
G 3/4 f	35	30	1.0	5	33	GGK 3010					



Spray Head - large version											
Thread connection	L	D	Ø Bores	9	Weight	Type No.					
G 3/4 f	51	52	0.7	5	55	GGK 5207					
G 3/4 f	51	52	1.0	5	61	GGK 5210					



Casting Tube					
Thread connection	L	₩	Weight	Type No.	
G 3/4 m - G 3/4 f	400	1	75	GGR 400-34	
G 3/4 m - G 3/4 f	600	1	120	GGR 600-34	
G 3/4 m - G 3/4 f	900	1	166	GGR 900-34	



WaterProfi Claw Coupling with male thread											
Thread connection L B L1 Passage S Weight Type No.											
G 3/4 m	32	53.5	10.5	20	10	100	GKA 34				



WaterProfi Plug with male thread (Series WPN DN 9)											
Thread connection	L	SW	L1	L2	9	Weight	Type No.				
G 3/4 m	41	76	WPN 34 NA								

SW L1	Ī
L2	L

Screwing hose	Screwing hose stems for hose connection													
Thread connect.	Hose connect.	L	L1	L2	Passage		Weight	Type No.						
G 3/4 m	Hose i.D. 13	31	22.5	9	10	5	30	WPN 13 GT						
G 3/4 m	Hose i.D. 16	31	22.5	9	13	5	31	WPN 16 GT						
G 3/4 m	Hose i.D. 19	31	22.5	9	15	5	40	WPN 19 GT						
G 3/4 m	Hose i.D. 25	31	22.5	9	19	5	48	WPN 25 GT						



Sieve												
Resistance	L	D	D1	Material	Temp°C	Media	Colour	Shore A	8	Weight	Type No.	
Water	9	25	16	NBR	up to +95	Water	black	70°	10	4	GG-SIEB 34	



O-ring fo	r femal	e th	read	d								
Resist.	Con.	L	D	D1	Material	Temp°C	Media	Colour	Shore A	9	Weight	Type No.
Water	3/4 f	2	26	18	EPDM	up to +95	Water	black	65°	100	1	GDRG 34



Claw Couplings



The WaterProfi by **LUDECKE**® claw couplings are entirely made of brass making them very durable and wear-resistant.

Additionally, the couplings are extremely weather and temperature resistant and guarantee a particularly secure grip. WaterProfi claw couplings are compatible with all common water claw couplings with a claw distance of 40 mm.

The couplings can be easily combined with the matching classic WaterProfi spray nozzle and the wand nozzle.

Advantages:







- Maximum passage through perfect wall thickness
- Ergonomically formed claws, safety notches against accidental loosening
- Extra protection due to MODY-safety-screwing-claw coupling
- Compatible with standard coupling systems
- Different sizes and connection types

Top Quality for Trouble-Free Working

The WaterProfi by **LUDECKE®** Claw Couplings are especially suitable for applications with high water pressure or for rough working conditions. To ensure a perfect grip, we recommend using the MODY-safety-screwing-claw coupling. It has a locking nut which can be manually tightened and prevents the coupling halves from loosening.



Connected in Seconds

Push the two couplings together at 180° degrees opposite to each other until the seal faces touch. Afterwards, rotate one coupling half as far as it will go into the opposite direction of the other - the couplings lock into place.







To disconnect, push the coupling and the counterpart together in axial direction. Afterwards, turn one coupling half as far as possible in the opposite direction as you would do when connecting and remove it from the counterpart.

The Classic WaterProfi Spray Nozzle

The WaterProfi series offers further premium spray nozzles. They are conically metal sealed and – depending on the application and requirements – available with hose connection or claw coupling.



Easy Flow Control from Mist to Full Water Jet







By twisting the nozzle head, the spray nozzle allows for perfect flow control with smooth transition from mist to full water jet.

Claw Couplings

made of Brass for Water

- Claw Couplings made of forged brass CW617N
- Easy to couple, high pressure and vacuum range, reduced tilting moment
- Maximum passage through perfect wall thickness as well as safe and hose-friendly hose barbs
- Ergonomically formed claws, safety notches against accidental loosening
- High-performance O-ring made of EPDM with perfect elasticity and resistance
- Compatible with all common water claw couplings with a claw distance of 40 mm
- O-ring compatible with most common sealing rings
- Spray Nozzle: can be turned off, flow control from mist to full water jet
- Universal coupling for water pipes in industrial applications, construction, trades, agriculture or private household

Materials:

- Claw, connector: Brass CW617N
- Seals: EPDM

Max. Working Pressure	Iemperature	Thread	Claw Distance	Media	B				
PN 25 bar	up to +95°C	ISO 228	40 mm	Water	10				
Claw Couplings with hose barb									



Claw Couplings w	Claw Couplings with hose barb										
Hose connection	L	В	L1	Passage	Weight	Type No.					
Hose i.D. 10	50	53.5	28	7.5	93	GSK 10					
Hose i.D. 13	50	53.5	28	10.5	94	GSK 13					
Hose i.D. 16	54	53.5	32	13.5	102	GSK 16					
Hose i.D. 19	54	53.5	32	16.5	102	GSK 19					
Hose i.D. 25	58	53.5	36	21.5	125	GSK 25					
Hose i.D. 32	70	53.5	49	23	176	GSK 32					
Hose i.D. 38	73	53.5	49	23	209	GSK 38					

For hose clips type HS (@ page 387), type ZOS (@ page 386), or crimping ferrules type LPH (@ page 389)



Claw Couplings with female thread and thread sealing ring								
Thread connection	L	В	L1	Passage	Weight	Type No.		
G 1/4 f	31.5	53.5	7.5	8	96	GKI 14		
G 3/8 f	31.5	53.5	7.5	11	95	GKI 38		
G 1/2 f	31.5	53.5	7.5	14	97	GKI 12		
G 3/4 f	32.5	53.5	8	19	102	GKI 34		
G 1 f	33	53.5	9	23	115	GKI 10		
G 1 1/4 f	37	53.5	11	23	143	GKI 54		
G 1 1/2 f	38	53.5	11.5	23	177	GKI 15		



Claw Couplings with male thread								
Thread connection	L	В	L1	Passage	Weight	Type No.		
G 1/4 m	32	53.5	10	8	89	GKA 14		
G 3/8 m	32	53.5	9.5	11.5	97	GKA 38		
G 1/2 m	32	53.5	10	15	96	GKA 12		
G 3/4 m	32	53.5	10.5	20	100	GKA 34		
G 1 m	32	53.5	10	23	104	GKA 10		
G 1 1/4 m	36	53.5	15	23	132	GKA 54		
G 1 1/2 m	36	53.5	15	23	163	GKA 15		
Male thread sealing wi	th PVC wash	ner type HPD (🍥	page 212)					



Claw Coupling wi	th plain end				
Version	L	В	Weight	Type No.	
without chain	37	53.5	103	GKO	



Original Ru	bbe	r Ring	g for W	ater Claw	Couplings	, LÜDECK	E WaterP	rofi and	all St	andard W	ater Claw Couplings
(not for GEK	A plu	s)									
Resistance	L	D	D1	Material	Temp.°C	Media	Colour	Shore A	8	Weight	Type No.
Water	12	35	23.5	EPDM	up to +95	Water	black	70°	100	6	GKOR



Claw Couplings and Spray Nozzles

made of Brass for Water

MODY-Safety-Screwing-Claw Couplings with hose barb									
Hose connection	L	В	L1	Passage		Weight	Type No.		
Hose i.D. 13	77	53.5	42	10	5	190	GSSG 13		
Hose i.D. 19	82	53.5	42	16.5	5	215	GSSG 19		
Hose i.D. 25	86	53.5	42	20	5	270	GSSG 25		

For hose clips type HS (@ page 387), type ZOS (@ page 386), or crimping ferrules type LPH (@ page 389) Thread types on request (GSSGA 34 in stock)

Original Ru	bb	er Rin	g with	n support rir	ng for MOD	Y-Safet	y-Screwi	ng-Claw (Couplings n	nade of brass
Resistance	L	D	D1	Material	Temp.°C	Media	Colour	Shore A	Weight	Type No.
Water	7	33.5	21.5	NBR/ Brass	up to +95	Water	black	65°	6	GSGOR-Set

Classic WaterProfi Spray Nozzles made of brass – conical sealing brass to brass (PN 10 bar)								
Hose connection	L	Ø Nozzle bore	Weight	Type No.				
Hose i.D. 13	100	5	115	SDT 13				
Hose i.D. 19	112	6.5	245	SDT 19				
Hose i.D. 25	125	7	370	SDT 25				

Connection	L	Ø Nozzle bore	Weight Type No.
Claw Coupling	98	5	220 SDK 12
Claw Coupling	113	6.5	310 SDK 34
Claw Coupling	121	7	410 SDK 10

System-Adapter Claw Coupling - Quick Connect Coupling								
Connection	L	В	Weight	Type No.				
WaterProfi Claw Coupling - Coupling WPN DN 9	73	54.2	254	WPNK-WPA				
WaterProfi Claw Coupling - Plug WPN DN 9	59.5	54.2	160	WPNS-WPA				







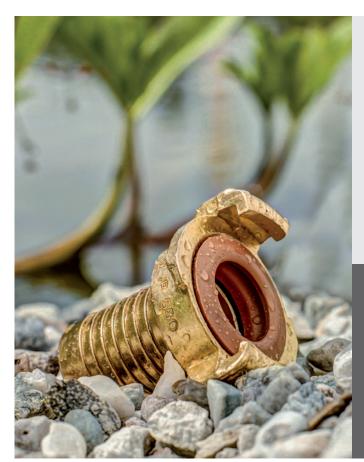








GEKA plus Claw Couplings for Drinking Water Applications



The GEKA plus claw couplings made of forged brass are the perfect all-rounders for drinking water applications.

These products are approved according to DIN 50930/6 and DIN 17660. Moreover, these claw couplings have a patented high-performance rubber ring made of NBR with excellent elastic properties as well as a KTW approval according to D2 and long-term test result **DVGW W270.**

> **DVGW** tested and approved

Advantages:

- Easy to couple
- High pressure and vacuum range, reduced tilting moment
- Maximum passage through perfect wall thickness
- Safe and hose-friendly hose barbs
- Ergonomically formed claws, safety notches against accidental loosening
- Different sizes and connection types

Easy Handling - Safe and Firm Grip







GEKA plus claw couplings are connected the same way as WaterProfi by LUDECKE® claw couplings. Push the two couplings together at 180° degrees opposite to each other until the seal faces touch. Afterwards, rotate one coupling half as far as it will go into the opposite direction of the other - the couplings lock into place.

GEKA plus Claw Couplings

made of Brass for Drinking Water Applications

- Claw Couplings made of forged brass CW617N, DIN 50930/6 and DIN 17660
- Easy to couple, high pressure and vacuum range, reduced tilting moment
- Maximum passage through perfect wall thickness as well as safe and hose-friendly hose barbs
- Ergonomically formed claws, safety notches against accidental loosening
- Patented high-performance rubber ring made of NBR with excellent elastic properties
- DVGW-Test-Certified, Reg. Nr. DW-0310BT0218
- According to DIN 50930/6, DIN 17660, DVGW-W270, KTW approved according to D2
- Universal coupling for drinking water pipes

Materials:

• Claw, connector: Brass CW617N

• Seals: NBR

Max. Working Pressure	Temperature	Thread	Claw distance	Media	9
PN 40 bar	-5°C – +100°C	ISO 228	40 mm	Water	10

KTW Claw Couplings GEKA plus with hose barb								
Hose connection	L	В	L1	Passage	Weight	Type No.		
Hose i.D. 13	49.5	53.5	28	10	71	GSK 13-KTW		
Hose i.D. 19	53.5	53.5	32	17	100	GSK 19-KTW		
Hose i.D. 25	57.5	53.5	37	21.5	119	GSK 25-KTW		

For hose clips type HS (⊚ page 387), type ZOS (⊚ page 386), or crimping ferrules type LPH (⊚ page 389)

KTW Claw Couplings	KTW Claw Couplings GEKA plus with female thread and thread sealing ring								
Thread connection	L	В	L1	Passage	Weight	Type No.			
G 3/8 f	31	53.5	9.5	11	94	GKI 38-KTW			
G 1/2 f	31	53.5	9.5	14	94	GKI 12-KTW			
G 3/4 f	32	53.5	10.5	19	90	GKI 34-KTW			
G 1 f	33	53.5	11	23	100	GKI 10-KTW			

KTW Claw Couplings GEKA plus with male thread									
Thread connection	L	В	L1	Passage	Weight	Type No.			
G 1/2 m	31	53.5	8	15	85	GKA 12-KTW			
G 3/4 m	32	53.5	8	20	91	GKA 34-KTW			
G 1 m	31	53.5	8	23	90	GKA 10-KTW			

Male thread sealing with PVC sealing ring type HPD (⊚ page 212)

KTW Claw Coupli	ng GEKA plus wi	th plain end		
Version	L	В	Weight	Type No.
without chain	35	53.5	90	GKO-KTW

Original	Rubb	er Rir	ıg foı	GEKA pl	us Couplin	gs KTW	approve	d for drin	king	water acco	rding to directive
DIN 5093	30/6										
Resistan	ce L	D	D1	Material	Temp.°C	Media	Colour	Shore A	9	Weight	Type No.
Water	10.8	33.5	20.5	NBR	-30 - +90	Water	brown	65°	10	5	GKOR-KTW

Original Rubber Ring for GEKA plus-Couplings (not for WaterProfi)											
Resistance	L	D	D1	Material	Temp.°C	Media	Colour	Shore A	8	Weight	Type No.
Water 1	10.8	33.5	20.5	NBR	-30 – +90	Water	black	65°	100	4	GKOR-N



DVGW W270/ KTW





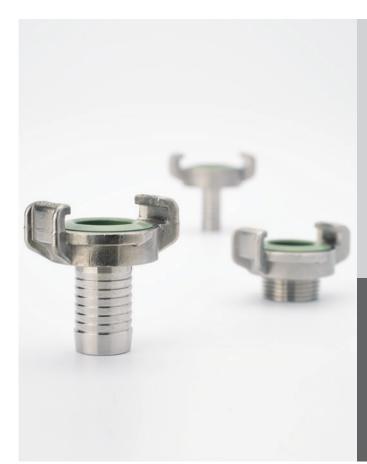








GEKA plus Claw Couplings for Strict Hygiene Requirements



GEKA plus Claw Couplings made of chromium steel are the universal couplings for applications in the chemical industry, for water, lye and different aggressive media as well as strict hygiene requirements.

The products have a patented high-performance sealing ring made of FKM with excellent elasticity properties.

Depending on the application, we recommend hose clips or clamps for fixation.

Advantages:

- Easy to couple, high pressure and vacuum range, reduced tilting
- Maximum passage through perfect wall thickness
- Safe and hose-friendly hose barbs
- Ergonomically formed claws
- Safety notches against accidental loosening
- Different sizes and connection types

Easy Handling — Safe and Firm Grip







GEKA plus claw couplings are connected the same way as WaterProfi by LUDECKE® claw couplings. Push the two couplings together at 180° degrees opposite to each other until the seal faces touch. Afterwards, rotate one coupling half as far as it will go into the opposite direction of the other - the couplings lock into place.

GEKA plus Claw Couplings

made of Chromium Steel for Applications with Strict Hygiene Requirements

- High-quality couplings made of chromium steel similar to Stainless Steel 1.4401
- Easy to couple, high pressure and vacuum range, reduced tilting moment
- Maximum passage through perfect wall thickness as well as safe and hose-friendly hose barbs
- Ergonomically formed claws, safety notches against accidental loosening
- Patented high-performance rubber ring made of FKM (DIN ISO 1629) with excellent elastic properties
- Universal coupling for applications in the chemical industry for water, lye or aggressive media

Materials:

• Claw, connector: Chromium steel similar to Stainless steel 1.4401

Seals: FKM

Max. Working Pressure	Temperature	Thread	Claw distance	Media	
PN 40 bar	-5°C - +100°C	ISO 228	40 mm	Water / Lye	5
			•		

Claw Couplings	Claw Couplings GEKA plus with hose barb								
Hose connection	L	В	L1	Passage	Weight	Type No.			
Hose i.D. 13	50	53.5	28	10	89	GSK 13 SS			
Hose i.D. 19	52.5	53.5	32	17	92	GSK 19 SS			
Hose i.D. 25	57.5	53.5	37	21.5	117	GSK 25 SS			
nose i.b. 25	37.3	33.3	٥,	21.5	117	G3K 23 33			

For hose clips type SLE (@ page 386), type HSE (@ page 388)

Claw Couplings GEI	Claw Couplings GEKA plus with female thread and thread sealing ring								
Thread connection	L	В	L1	Passage	Weight	Type No.			
G 1/2 f	30.5	53.5	9.5	14	82	GKI 12 SS			
G 3/4 f	31.5	53.5	10.5	19	88	GKI 34 SS			
G 1 f	32.5	53.5	11	23	100	GKI 10 SS			

Claw Couplings GEI	Claw Couplings GEKA plus with male thread								
Thread connection	L	В	L1	Passage	Weight	Type No.			
G 1/2 m	30.5	53.5	8	15	80	GKA 12 SS			
G 3/4 m	33	53.5	8	20	91	GKA 34 SS			
G 1 m	31	53.5	8	23	86	GKA 10 SS			
Male thread sealing w	ith PVC sea	ling ring type HP	D (@ page	212)					

Claw Coupling GEKA plus with plain end							
Version	L	В	Weight	Type No.			
without chain	36.5	53.5	85	GKO SS			

strict hygiene requirements







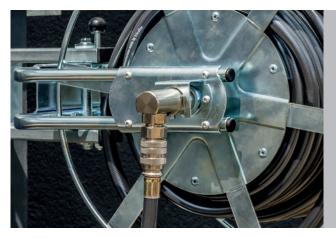




Accessories

Apart from couplings and spray nozzles, **LUDECKE** offers a broad range of accessories.

Swivel Transmissions



LUDECKE swivel transmissions are designed for hose or tubing applications in components which have to withstand high stress caused by rotations at the connections (e.g. hose reels or wall hose reels).

- Avoids any kind of kinking and abrasion to the hose and hose connection
- Media is smoothly transported to drop-off-point
- For applications with unwinding which experience heavy strains due to vibrations, twisting and sideway movements at connections

Hose Screw Type Fittings



WaterProfi by LUDECKE® hose screw type fittings are used as quickrelease connections for hoses or tools. They are an alternative to common coupling systems.

We recommend this product especially to connect hose reels or wall hose reels to hoses.

- Solid connection between hose and tool
- Robust, safe, leakage-proof and durable
- Available in plain brass and nickel-plated brass

Additional Accessories



- Fittings
- Ball valves taps
- Return valves and check foot valves with strainer
- Thread stems with male thread and hose squeeze nut ferrule
- · Hose clamps, hose clips made of steel and stainless steel, ferrules for low pressure hose lines, hand-operated assembly machine

Swivel Transmissions

made of Brass for Water

- Swivel Transmissions made of brass MS 58 nickel-plated
- High resistant swivel joint, with enhanced flow rates
- For pneumatic and fluid applications with rotations and heavy strains due to vibrations, twisting and sideway movements

Materials:

- Swivel transmission: Brass MS 58 nickel-plated
- Seals: EPDM

Max. Working Pressure	Temperature	Thread	Media	
PN 10 bar	+95°C	ISO 228	Water	1

Swivel transmission straight										
Thread connection	L	SW	D	L1	L2	SW1	Passage	Version	Weight	Type No.
G 3/4 m - G 3/4 f	54	30	34	15.5	8	30	17	straight	180	DV 34 IA
G 1 m - G 1 f	60	41	45	15.5	14	41	25.5	straight	350	DV 10 IA

Swivel transmission 90°										
Thread connection	L	SW	В	L1	L2	SW1	Passage	Version	Weight	Type No.
G 3/4 m - G 3/4 f	74	30	55	15.5	8	30	17	90°	420	DV 3490 IA
G 1 m - G 1 f	85	41	64	15.5	16	36	25	90°	698	DV 1090 IA



Hose Screw Type Fittings

made of Brass for Water

- Hose Screw Type Fittings made of brass MS 58 plain or nickel-plated
- Quick release connection for hoses or tools
- Robust, safe, leakage-proof and durable

Materials:

- Hose screw type fitting: Brass MS 58 plain/ nickel-plated
- Seals: EPDM

Max. Working Pressure	Temperature	Thread	Media 🥯		
PN 10 bar	up to +95°C	ISO 228	Water	10	

Hose screw type fitting made of brass plain, female thread and union nut									
Thread connection	Hose connection	L	В	L1	L2	Passage	Weight	Type No.	
G 1/2 f	Hose i.D. 13	46	40	9	30	11	55	12/13 M	
G 3/4 f	Hose i.D. 13	46.5	45	9.5	30	11	66	34/13 M	
G 3/4 f	Hose i.D. 16	46.5	45	9.5	30	13	72	34/16 M	
G 3/4 f	Hose i.D. 19	46.5	45	9.5	30	16	76	34/19 M	
G 1 f	Hose i.D. 19	48	60	11	30	16	127	10/19 M	
G 1 f	Hose i.D. 25	48	60	11	30	20.5	130	10/25 M	

Hose screw type fi	Hose screw type fitting made of brass nickel-plated, female thread and union nut								
Thread connection	Hose connection	L	В	L1	L2	Passage	Weight	Type No.	
G 1/2 f	Hose i.D. 13	46	40	9	30	11	55	12/13 MN	
G 3/4 f	Hose i.D. 13	46.5	45	9.5	30	11	66	34/13 MN	
G 3/4 f	Hose i.D. 16	46.5	45	9.5	30	13	72	34/16 MN	
G 3/4 f	Hose i.D. 19	46.5	45	9.5	30	16	76	34/19 MN	
G 1 f	Hose i.D. 19	48	60	11	30	16	127	10/19 MN	
G 1 f	Hose i.D. 25	48	60	11	30	20.5	130	10/25 MN	





Fittings and Ball Valve Taps

made of Brass

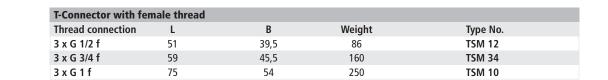
- Distributors, T-Connectors, elbow-connectors and ball valve taps
- Different sizes for all kinds of application
- Robust, solid and reliable
- Maximum passage
- For water supply in industry, trades, agriculture and private households

Materials:

- Y-Distributor, T-Connector, Elbow-Connector: Brass MS 58 plain
- Tap-housing: Brass MS 58 nickel-plated
- Handle: Aluminium red
- Balls: hard chromium plated

Max. Working Pressure	Thread	Media	\$
PN 10 bar	ISO 228	Water	5





Elbow-Connector with female thread								
Thread connection	L	Weight	Type No.					
2 x G 1/2 f	25	83	WSM 12					
2 x G 3/4 f	30	115	WSM 34					
2 x G 1 f	33,5	204	WSM 10					

Ball Valve	Taps, brass ni	ckel-plated with as	sembled	hose screwing	յ, handle aluminiu	m red, ball hard chromium plated
Inlet	Outlet	Hose connect.	L	L1	Weight	Type No.
G 1/2 m	G 3/4 m	Hose i.D. 13	105	55	210	WKH 12
G 3/4 m	G 1 m	Hose i.D. 19	120	55	285	WKH 34









Return Valves and Check Foot Valves with Strainer

made of Brass

- Return valves shut off water flows in one direction. Check foot valves are return valves assembled with a strainer.
- Avoid draining of the suction line, after pump has been switched off
- Perfectly tight hold even with very low pressure through Nitril rubber sealing
- Hostaform wedge with double central slide

Materials:

- Body: Brass MS 58 plain
- Valve: Nylon
- Springs: Stainless steel
- Seals: Nitril

Max. Working Pressure	Temperature	Opening pressure	Thread	Media	\$
PN 16 bar	up to +100°C	approx 0.02 bar	ISO 228	Water	1

Return Valves with female thread									
Thread connection	L	D	Weight	Type No.					
G 1/4 f	45	28.5	105	RSV 14					
G 3/8 f	45	28.5	93	RSV 38					
G 1/2 f	47.5	30	100	RSV 12					
G 3/4 f	53	37	159	RSV 34					
G 1 f	59	44.5	239	RSV 10					
G 1 1/4 f	66	56	348	RSV 54*					
G 1 1/2 f	71	62.5	450	RSV 15*					
G 2 f	80	78.5	730	RSV 20*					



Check Foot Valves wit	Check Foot Valves with strainer, outlet with female thread								
Thread connection	L	D	Weight	Type No.					
G 3/8 f	89	28.5	90	FVMF 38					
G 1/2 f	90	29.5	110	FVMF 12					
G 3/4 f	101	37	165	FVMF 34					
G 1 f	115	44.5	245	FVMF 10					
G 1 1/4 f	126	56	390	FVMF 54*					
G 1 1/2 f	140	63	500	FVMF 15*					
G 2 f	165	78	800	FVMF 20*					
* Max. Working Pressure: 10 bar									



Thread Stems with Male Thread and Hose Squeeze Nut Ferrule

made of Brass for Water for Perfect Hose Assembly

- Easy hose assembly with thread ferrule, multiple use and detachable
- Hose assembly without dead space for optimised safety and hygiene standards
- No dirt accumulation between hose and hose barb
- According to DIN EN 14 424
- · Please note correct hose wall dimensions

Materials:

• Screw connection: Brass MS 58 plain

Max. Working Pressure

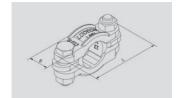
PN 25 bar		up to +95°C				ISO 228		Water						
Thread Stems	Thread Stems with Male Thread and Hose Squeeze Nut Ferrule													
Hose connect.	Thread connection	L	sw	L1	SW1	Passage	Weight	Type No.						
13x3 - 13x3.8	G 1/2 m	52	22	12	24	10	92	GSA 12-13						
19x3.8 - 19x4.2	2 G 3/4 m	53.5	27	13	32	17	143	GSA 34-19						
25x4.4 - 25x5	G 1 m	58.5	36	14	41	22	252	GSA 10-25						
Accomply instr	uctions for thread f	arrulac	(www.lud	lacka co	m)									



Hose Clamps

made of Stainless Steel

- Robust clamps made of stainless steel 1.4401
- Robust, easy and secure hose assembly for various fittings and applications



Materials

- Clamps, spacers: Stainless Steel 1.4401
- Screws: Stainless Steel A4-70

Max. Working Pressure	Norm
PN 16 bar	DIN 20039 A



Hose Clamps DIN 20039 A made of stainless steel 1.4401, two parts with loose spacers											
	Hose-o.D./										
Version	Range	L	В	Screw size		Weight	Type No.				
Hose i.D. 13	18-26	63	18	M 8x30	5	140	SLE 13				
Hose i.D. 19	26-33	71	18	M 8x30	5	160	SLE 19				
Hose i.D. 25	32-40	81	18	M 10x35	5	210	SLE 25				

Double-Ear Hose Clips

- Clips made of special reliable steel zinc plated and blue chromated (free of chrome VI)
- Easy and fast assembly with pincer
- Concentric and strong clamp-effect, safe and unsolvable
- No risk of injury

Special assembly pincer

• To assemble hoses and fittings for various media

Materials

• Clips: Unbreakable special reliable steel zinc-plated and blue chromated (free of chrome VI)







Double-Ear Hose Clips			
Hose-o.D./ Range	В	Weight	Type No.
5-7	5.5	1	ZOS 5-7
7-9	6	2	ZOS 7-9
9-11	6	2	ZOS 9-11
11-13	6	3	ZOS 11-13
13-15	7	4	ZOS 13-15
14-17	7.5	4	ZOS 14-17
15-18	8	5	ZOS 15-18
17-20	8	5	ZOS 17-20
19-21	7	5	ZOS 19-21
20-23	9	8	ZOS 20-23
22-25	9	9	ZOS 22-25
23-27	9	9	ZOS 23-27
25-28	9	10	ZOS 25-28
27-31	9	12	ZOS 27-31
31-34	9	13	ZOS 31-34
34-37	9	16	ZOS 34-37
37-40	9	17	ZOS 37-40
40-43	9	18	ZOS 40-43



50

220

Weight

Type No.

High-Performance Hose Clips

made of Steel W1 (DIN 3017)

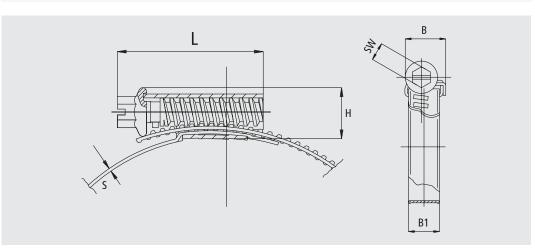
- High-performance hose clips made of steel W1, free of chrome VI, zinc-plated and thick layer passivated
- Optimum sealing through high belt tension maximum strip safety
- Hose-protective through rounded edges and smooth band insides
- Thinner screw body with new suspension, hence improved tightening and fracture torque
- Material and clamp range stamped at inner band side
- Hexagon screw with cross-slotted head
- Optimum distribution of tension over complete hose diameter
- Up to size 90 in boxes, sizes 100-180 in plastic bags, from size 190 individually
- For safe, fast and removable assembly of various hoses and fittings for different media

Materials

• Band, body, screw: Steel W1 zinc-plated and thick layer passivated

Norm	
DIN 3017	

High-Performance Hose Clips, band and lock made of steel W 1 zinc-plated											
				torque		baı	nd-wid	th			
⊏ Ra	nge ¬						bar	nd-thickı	ness		
mm	inch	В	SW	Max.Nm	L	Н	B1	S		Weight	Type No.
8-12	5/18-1/2	14	7	2-2.5	20.5	11.5	9	0.7	100	12	HS 12
10-16	5/18-5/8	14	7	2-2.5	20.5	11.5	9	0.8	100	13	HS 16
12-22	1/2-3/4	14	7	3-3.5	24	11.5	9	0.8	100	16	HS 20
16-27	5/8-1	16	7	5-5.5	31	13	9	0.8	100	17	HS 25
20-32	3/4-1 1/4	16	7	5-5.5	31	13	12	8.0	50	27	HS 32
25-40	1-1 5/8	16	7	5-5.5	31	13	12	1.0	50	32	HS 40
30-45	1 3/8-1 3/4	16	7	5-5.5	31	13	12	1.0	50	33	HS 45
35-50	1 1/4-2	16	7	5-5.5	31	13	12	1.0	50	35	HS 50
40-60	1 5/8-2 3/8	16	7	5-5.5	31	13	12	1.0	25	39	HS 60
50-70	2-2 3/4	16	7	5-5.5	31	13	12	1.0	25	43	HS 70
60-80	2 3/8-3 1/8	16	7	5-5.5	31	13	12	1.0	25	45	HS 80
70-90	2 3/4-3 1/2	16	7	5-5.5	37	13	12	1.0	25	52	HS 90
80-100	3 1/8-4	16	7	5-5.5	37	13	12	1.0	10	53	HS 100
90-110	3 1/2-4 3/8	16	7	5-5.5	37	13	12	1.0	10	53	HS 110
100-120	4-4 3/4	16	7	5-5.5	37	13	12	1.0	10	58	HS 120
110-130	4 3/8-5 1/8	16	7	5-5.5	37	13	12	1.0	10	60	HS 130
120-140	4 3/4-5 1/2	16	7	5-5.5	37	13	12	1.0	10	63	HS 140
130-150	5 1/8-5 7/8	16	7	5-5.5	37	13	12	1.0	5	69	HS 150
140-160	5 1/2-6 1/4	16	7	5-5.5	37	13	12	1.0	5	71	HS 160
150-170	5 7/8-6 5/8	16	7	5-5.5	37	13	12	1.0	5	74	HS 170
160-180	6 1/4-7	16	7	5-5.5	37	13	12	1.0	5	77	HS 180
170-190	6 1/2-7 1/2	16	7	5-5.5	37	13	12	1.0	1	79	HS 190
180-200	7 1/8-8	16	7	5-5.5	37	13	12	1.0	1	81	HS 200
190-210	7 1/2-8 1/4	16	7	5-5.5	37	13	12	1.0	1	86	HS 210
200-220	8-8 3/4	16	7	5-5.5	37	13	12	1.0	1	92	HS 220
210-230	8 1/8-9	16	7	5-5.5	37	13	12	1.0	1	98	HS 230
220-240	8 3/4-9 3/8	16	7	5-5.5	37	13	12	1.0	1	101	HS 240
230-250	9-9 3/4	16	7	5-5.5	37	13	12	1.0	1	105	HS 250
240-260	9 3/8-10 1/4	16	7	5-5.5	37	13	12	1.0	1	108	HS 260
250-270	9 3/4-10 1/2	16	7	5-5.5	37	13	12	1.0	1	112	HS 270
260-280	10 1/4-11	16	7	5-5.5	37	13	12	1.0	1	116	HS 280







High-Performance Hose Clips

made of Stainless Steel W5 (DIN 3017)

- High-performance hose clips made of stainless steel W5
- Optimum sealing through high belt tension maximum strip safety
- Hose-protective through rounded edges
- Stamped band
- Thinner screw body with new suspension, hence improved tightening and fracture torque
- Material and clamp range stamped at inner band side
- Hexagon screw with cross-slotted head
- Optimum distribution of tension over complete hose diameter
- Up to size 90 in boxes, size 100 in plastic bags
- For safe, fast and removable assembly of various hoses and fittings for different media

Materials

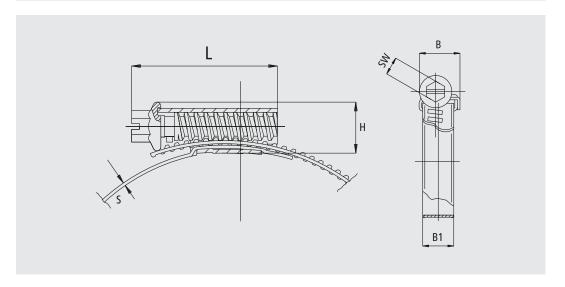
• Band, body, screw: Stainless Steel W5

Norm	
DIN 3017	





High-Perfo	High-Performance Hose Clips, band and lock made of stainless steel W 5											
		torque band-width						th				
┌ Range ¬					band-thickness							
mm	inch	В	SW	Max. Nm.	L	Н	B1	S		Weight	Type No.	
8-12	5/18-1/2	10.5	6	1.5	17	9.5	8	0.7	100	6	HSE 12	
8-16	5/18-5/8	14	7	2-2.5	21	14	9	8.0	100	11	HSE 16	
12-20	1/2-3/4	14	7	2-2.5	24	14	9	8.0	100	13	HSE 20	
16-25	5/8-1	14	7	3-3.5	24	14	9	8.0	100	14	HSE 25	
20-32	3/4-1 1/4	14	7	3-3.5	24	14	9	8.0	100	15	HSE 32	
25-40	1-1 5/8	14	7	3-3.5	26	14	9	0.8	50	18	HSE 40	
32-50	1 1/4-2	14	7	3-3.5	26	14	9	8.0	50	18	HSE 50	
40-60	1 5/8-2 3/8	14	7	3-3.5	26	14	9	1.0	25	20	HSE 60	
50-70	2-2 3/4	14	7	3-3.5	26	14	9	1.0	25	21	HSE 70	
60-80	2 3/8-3 1/8	14	7	3-3.5	26	14	9	1.0	25	23	HSE 80	
70-90	2 3/4-3 1/2	14	7	3-3.5	26	14	9	1.0	25	25	HSE 90	
80-100	3 1/8-4	14	7	3-3.5	26	14	9	1.0	10	28	HSE 100	



388 LUDECKE HOSE CLI

Ferrules for Low Pressure Hose Lines

- Ferrules made of annealed steel zinc-plated and yellow passivated
- Easy, fast and absolutely safe hose crimping with LUDECKE hand-operated assembly machine SPR-333 up to type LPH-23
- No risk of injury, clean and unsolvable connection
- For crimping of various hoses and fittings for different media

Materials

• Body: annealed steel zinc-plated and yellow passivated

Max. Working Pressure
PN 16 bar

Ferrule	Ferrules for Low Pressure Hose Lines											
		for hose										
D	DIN 20018	water	PVC	L	D1	Assembly-M.	Weight	8	Type No.			
12.5				17	8.5	SPR 333	3	100	LPH-12.5			
13.5			6x3	20	9.3	SPR 333	5	100	LPH-13.5			
14.5	6x3.5			17	10	SPR 333	5	100	LPH-14.5			
16			8x3	17	11.5	SPR 333	5	100	LPH-16			
18	9x3.5		10x3	20	13.5	SPR 333	7	100	LPH-18			
19			12x3	20	13.9	SPR 333	9	100	LPH-19			
19.5				26	14.5	SPR 333	10	100	LPH-19.5			
21				32	16.5	SPR 333	12	100	LPH-21			
22				32	17	SPR 333	16	100	LPH-22			
23		13x3		32	17	SPR 333	18	100	LPH-23			
25	13x5			32	17		19	100	LPH-25			
28	15x6			32	20.5		22	100	LPH-28			
30.5		19x4		33	24.3		24	100	LPH-30			
33	19x6			35	24.8		40	25	LPH-33			
38		25x4.5		35	28		47	25	LPH-38			
41	25x7			40	30		64	25	LPH-41			



For higher working pressure we recommend hydraulic crimping with turned steel-ferrules type PH (⊜ page 245) or on request.

Hand-Operated Assembly Machine

for Low Pressure Ferrules

- Crimping machine for easy and safe assembly of low-pressure hoses from 3 to 16 mm Hose i.D.
- Clean: Exact assembling of fitting, hose and ferrule through centric crimping of the ferrule
- Simple: Fast assembling quick and easy
- Reliable: Improved safety through perfect fit
- Safe: Reduced danger of injury
- With two crimping-jaw sets for crimping range from 3 to 9 mm and from 10 to 16 mm.
- Flexible: For mobile use

Assembly I	Machine						
for							
•	Hose o.D./						
Hose i.D.	Range	suitable ferrule	e.g. for fitting	⊗	Weight	Type No.	
3-16	10-22	LPH 12.5-23	Pneumatic-Connect., ES-Couplings	1	12.2 kg	SPR-333	

